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D139-799-019
Job Sheet 183276



Part No: D139-799-019

Job Qty: 1 ea

Part Name: Cabin Floor Protector - Passenger Cabin



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/14/18

Job Tracking No:

Due Date: 9/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D139-799 REV.O IPP Rev:A 11.09.27 NEW ISSUE DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/27/18	9/27/18	0.00	0.00	Start Up Stores/Pkg-1		SEP 18 2018
110	Packaging	1 pcs	9/27/18	9/27/18	0.00	0.00	Packaging1-1		SEP 21 2018
120	QC	1 pcs	9/27/18	9/27/18	0.00	0.00	QC4		SEP 24 2018
125	DC	1 pcs	9/27/18	9/27/18	0.00	0.00	DC		SEP 24 2018
130	Packaging	1 pcs	9/27/18	9/27/18	0.00	0.00	Packaging3-1		SEP 24 2018
140	QC21-FG	1 Ea	9/27/18	9/27/18	0.00	0.00	QC21		SEP 24 2018

Part Op 125 - Photocopy bluefile & type labels per PPP D139-799-019 CHG001

Descriptions: 130 - Identify and pack for shipping as per PPP D139-799-019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3628-1	Washer, Cupped	8 Ea (8 ea)	90-Start up Operation	SEP 23 2018
D4130-1	Fwd Cabin Floor Protector	1 Ea (1 ea)	90-Start up Operation	SEP 23 2018
D4130-3	Aft Cabin Floor Protector	1 Ea (1 ea)	90-Start up Operation	SEP 23 2018
D4153-5	Clamp	4 Ea (4 ea)	90-Start up Operation	SEP 23 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3628-1	8	461	0
	D4130-1	1	0	0
	D4130-3	1	0	0
	D4153-5	4	5	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
		Completed By			
		Lead hand / Supervisor Approval Verification			
		QC / QA Coordinator Approval			
Root Cause		DART Aerospace Ltd. 1270 Aberdeen Street Hamilton, ON K6A 1K7 Tel.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com			
Environment ☐	No Re-verification ☐				
Design ☐	Operator ☐				
Doc/Data ☐	Offset/Setup ☐				
Equip/Tooling ☐	Supplier ☐				
Handling/Pre ☐	Training ☐				
Material ☐	Use for Testing ☐				
Internal Transport ☐	Poor Information ☐				
Tribal Knowledge ☐	Rushing ☐				
LOA ☐	Product Improvement ☐				
Substation ☐	Process Improvement ☐				
Past Expiry Date ☐	Manufacturing Process ☐				
Misidentified ☐	Past Due ☐	OTHER : _____			

5.0 PARTS LIST

Qty -011	Qty -012	Qty -017	Qty -019	Qty -112	Qty -211	Qty -212	Qty -213	Part Number	Description
X								D139-799-011	MAINTENANCE STEP KIT, LH
	X							D139-799-012	MAINTENANCE STEP KIT, RH
		X						D139-799-017	CARGO FLOOR PROTECTOR KIT
			X					D139-799-019	CABIN FLOOR PROTECTOR KIT
				X				D139-799-112	MAINTENANCE STEP WITH GRAB BAR KIT, RH
					X			D139-799-211	QUICK RELEASE MAINTENANCE STEP KIT, LH
						X		D139-799-212	QUICK RELEASE MAINTENANCE STEP KIT, RH
							X	D139-799-213	QUICK RELEASE MAINTENANCE STEP PROVISIONS KIT
		4						D3580-1	JOGGLE BRACKET
		2	8					D3628-1	CUPPED WASHER
1								D4092-041	MAINTENANCE STEP ASSEMBLY
	1							D4092-042	MAINTENANCE STEP ASSEMBLY
			1					D4130-1	FWD CABIN FLOOR PROTECTOR
			1					D4130-3	AFT CABIN FLOOR PROTECTOR
		1						D4130-5	FWD CARGO FLOOR PROTECTOR
		1						D4130-7	CENTER CARGO FLOOR PROTECTOR
		1						D4130-9	AFT CARGO FLOOR PROTECTOR
		1						D4153-1	JOGGLE BRACKET
		1						D4153-3	JOGGLE BRACKET
			4					D4153-5	CLAMP PLATE
		2						D4166-1	PLACARD, MAX LOAD
				1				D4526-042	MAINTENANCE STEP ASSEMBLY, RH
					1			D5238-041	MAINTENANCE STEP ASSEMBLY
						1		D5238-042	MAINTENANCE STEP ASSEMBLY
					1	1	1	D5238-043	LOWER BRACKET, AFT
					1	1	1	D5238-045	LOWER BRACKET, FWD
					1	1	1	D5245-1	MOUNTING BOLT
					1	1	1	D5245-7	MOUNTING BOLT
2	2			2	2	2	2	AN6H12A	BOLT
2	2			2	1	1	1	AN6H13A	BOLT
6	6			6	5	5	5	NAS1149D0663J	WASHER (or AN960JD616)

Change Record

Part Number D139-799-019

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Description CABIN FLOOR PROTECTOR

[illegible]